



EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

**Having satisfied the requirements of the EWF Manufacturer
Certification System for the following Scheme(s):**

Welding Quality Management Scheme EN ISO 3834 Part 2

Company: Express Engineering (Fabrications) Ltd

The Unit: QA Weld Tech

Located in: Middlesbrough

is certified for the product(s):

Corrosion Resistant Alloy (CRA) cladding of components and line pipe, low-alloy steel buttering and precision fabrication of subsea oil & gas equipment, power generation and defence components

with the scope of work stated in the attached Schedule

Certificate number and revision status: 240261/GB – Rev. 0

First Issue date: 26/07/2024

Current issue date: 26/07/2024

Date of expiry: 31/05/2028

**ANBCC Certification Scheme Committee
Representative**
George Gair

Scheme Manager

Emma Freckingham

TWI Certification Ltd, United Kingdom





EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING

Schedule Revision Date 12/10/2025 Rev. 1

Related to Certificate Number 240261/GB Rev. 0

Product/Construction standard(s)

API 6A / Norsok M601 / DNV-OS-F101 / NACE MR0175 / ISO 15156 / ISO 10432 / DNVGL-RP-B204

Alternative Standard(s) (refer to EN ISO 3834-5, clause 4.1 b)

Welding Process(es) (EN ISO 4063)

MMA (111) / SAW (121) / MAG (135) / FCAW (136) / TIG (141) / TIG Hot wire (141) / TIG Orbital (141)

Parent Material Group(s) (CEN ISO/TR 15608)

Group 1 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 43 / Group 51

Responsible Welding Coordination Personnel

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	J. MacBride MEng, CEng, European / International Welding Engineer	Welding Engineer & rWC	Comprehensive
	P. Harrison IEng MWeldI, European / International Welding Engineer	Welding Engineer	Comprehensive

ANBCC Certification Scheme Committee Representative
George Gair

TWI Certification Ltd, United Kingdom

Scheme Manager

Emma Freckingham





INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834



Company: Express Engineering (Fabrications) Ltd

The Unit: QA Weld Tech

Located in: Middlesbrough

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Corrosion Resistant Alloy (CRA) cladding of components and line pipe, low-alloy steel buttering and precision fabrication of subsea oil & gas equipment, power generation and defence components.

with the scope of work stated in the attached Schedule

Certificate number and revision status: 240261/GB – Rev. 0

First issue date: 26/07/2024

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**ANBCC Certification Scheme Committee
Representative**
George Gair

Scheme Manager

Emma Freckingham

George Gair

Emma Freckingham

TWI Certification Ltd, United Kingdom





INTERNATIONAL INSTITUTE OF WELDING

Schedule Revision Date 12/10/2025 Rev. 1

Related to Certificate Number 240261/GB Rev. 0

Product/Construction standard(s)

API 6A / NORSOK M601 / DNV-OS-F101 / NACE MR0175 / ISO 15156 / ISO 10432 / DNVGL-RP-B204

Alternative Standard(s) (refer to ISO 3834-5, clause 4.1 b)

Welding Process(es) (ISO 4063)

MMA (111) / SAW (121) / MAG (135) / FCAW (136) / TIG (141) / TIG Hot wire (141) / TIG Orbital (141)

Parent Material Group(s) (ISO/TR 15608)

Group 1 / Group 3 / Group 5 / Group 7 / Group 8 / Group 10 / Group 43 / Group 51

Responsible Welding Coordination Personnel

Name (Qualification)	Job Title	Technical knowledge
J. MacBride MEng, CEng, European / International Welding Engineer	Welding Engineer & rWC	Comprehensive
P. Harrison IEng MWeldI, European / International Welding Engineer	Welding Engineer	Comprehensive

ANBCC Certification Scheme Committee

Representative

George Gair

George Gair

TW1 Certification Ltd, United Kingdom

Scheme Manager

Emma Freckingham

Emma Freckingham



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TWI Certification Ltd
Welding Fabricator Certification Scheme
Registration Number 240261/GB Rev 0

This is to Certify that

***Express Engineering
(Fabrications) Ltd***

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Corrosion Resistant Alloy (CRA) cladding of
components and line pipe, low-alloy steel buttering and
precision fabrication of subsea oil & gas equipment,
power generation and defence components***

as shown on the attached Schedule

***The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements***

Full details are held on the TWI register of Certified Companies

George Gair

Chairman
Certification Management Board

Andrew Brown
Scheme Manager

Issued by TWI Certification Ltd, Granta Park, Great Abington, Cambridge CB21 6AL, United Kingdom



Schedule

<i>Express Engineering (Fabrications) Ltd QA Weld Tech 2a Bowes Road Riverside Park Industrial Estate Middlesbrough TS2 1LU</i>	<i>Registration Number 240261/GB Rev 0 Valid: 26 July 2024 to 31 May 2028 (subject to satisfactory periodic surveillance)</i>
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Product range:

Corrosion Resistant Alloy (CRA) cladding of components and line pipe, low-alloy steel buttering and precision fabrication of subsea oil & gas equipment, power generation and defence components.

Materials

- Group 1 Carbon steels*
- Group 3 Quenched and tempered steels*
- Group 5 Cr-Mo steels*
- Group 7 Ferritic stainless steels*
- Group 8 Austenitic stainless steels*
- Group 10 Austenitic ferritic stainless steels*
- Group 11 Steels covered by group 1 except $0.30\% < C \leq 0.85\%$*
- Group 43 Nickel-chromium alloys*
- Group 51 Pure titanium*

George Fair

Chairman
Certification Management Board

Sheelagh

Scheme Manager

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